

MORGAN RUSHWORTH HSPD 175 HYDRAULIC DOUBLE PUNCHING MACHINE

The Morgan Rushworth hydraulic punching machines are available in models from 70 tonne up to 175 tonne capacity. All double punch models are equipped with a 625mm deep throat one end and a 305mm the other as standard configuration. The heavy-duty support table with adjustable backstop, universal die holder for the punching of plate, flat bar, angle iron and flange of channel and beam are all included in the standard execution. The punching machines are also available in single-ended configuration. The standard machine allows punching of up to 57mm diameter without additional equipment. The front section of the support table can be removed in order to punch angle-iron leg down. A wide range of options are available including bar bending, sheet bending and corner notching.

FEATURES

- Double punching stations
- Deep throat one end – 625mm
- Standard throat one end – 305mm
- Full stroke adjustment
- Low power inching
- Punch table with multipurpose bolster – Removable table block for overhang channel/joist flange punching
- Low maintenance
- Overload relief on hydraulic system
- Swing away punch stripper unit
- Easy change punch holder
- Punch table with guides
- Work station guard

TECHNICAL INFORMATION

MODEL		HSPD 175
Punching		
Diameter X Maximum Thickness	mm	40 x 32
Maximum Diameter X Thickness	mm	57 x 22
Stroke Length	mm	80
Throat Depth	mm	625
Largest Hole Diameter - Standard	mm	57
Largest Hole Diameter (Optional)	mm	125
Tube Notch (Optional)		
Maximum Outside Diameter	mm	165
Bending (Optional)		
Bar Bending - Maximum Capacities	mm	250 x 25
Sheet Bending - Maximum Capacities	mm	700 x 4
Corner Notching (Optional)		
Maximum Capacity	mm	250 x 6
Technical Data		
Motor Power	kW	11
Length	mm	2800
Width	mm	1100
Height	mm	2160
Weight	kg	6750

OPTIONS

- Large hole attachments
- Bending units
- Special tooling & accessories

OTHER IMAGES

