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# MORGAN RUSHWORTH ASBH 1550.180 HYDRAULIC BENDING ROLLS




The Morgan Rushworth ASBH Hydraulic Bending Rolls are a powerful, heavily constructed model with a high standard specification including induction hardened rolls and cone bending attachment. The asymmetrical design with hydraulic back roll adjustment allows easy pre-bending of the material on the machine. The ASBH models are available in capacities ranging from 650mm to 3100mm bending length and 80mm to 250mm roll diameters.

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## FEATURES

- Powerful Production Machine
- Asymmetrical Roll Configuration
- Hydraulic Pre-bending with Back Roll
- Hydraulic Pinching of Material with Lower Roll
- Induction Hardened Rolls
- Hydraulic Drop End
- Cone Bending Device
- Digital Read Out for Back Roll Position
- Digital Read Out for Pinch Roll Position
- Safety Trip Wire
- Mobile Control Console

## OPTIONS

- Hydraulic Overhead Support
- Hydraulic Side Support – one per side

## TECHNICAL INFORMATION

| MODEL | | ASBH 1550.180 |
|---|---|---|
| Bending Length | mm | 1550 |
| Top/Bottom Roll Dia | mm | 180 |
| Side Roll Dia | mm | 150 |
| Rolling Capacity (at 5 x top roll dia) | mm | 9.0 |
| Pre-bending Capacity (at 5 x top roll dia) | mm | 7.0 |
| Rolling Capacity (at 1.5 x top roll dia) | mm | 7.0 |
| Pre-bending Capacity (at 1.5 x top roll dia) | mm | 5.0 |
| Rolling Speed | m/min | 5 |
| Motor | kW | 4.0 + 1.1 |
| Length | mm | 3350 |
| Width | mm | 1350 |
| Height | mm | 1290 |
| Weight | Kg | 2310 |

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## OTHER IMAGES



