

**BIANCO 330 AF PLC VICE FEED AUTOMATIC BANDSAW 415V**

The Bianco 330 AF PLC automatic bandsaw features a hydraulic shuttle vice feed as well as hydraulic down feed pressure and speed adjustment. The required cut length is set using a hand wheel with a highly accurate scale. Quantities to be cut are entered from the control panel, along with other cutting parameters. The 330 AF PLC models also feature a down feed cylinder at the front of the machine for maximum rigidity. These machines offer 90 degree cutting only, with the fixed vice on the right hand side of the blade resulting in a minimum offcut length. This model is also available as a CNC version - the [Bianco 330 AF CNC](#) - with all cut parameters configured via the control.

## FEATURES

- Fully automatic cutting cycle with hydraulic vice feed system
- PLC control for cut quantities and machine functions
- Handwheel for setting cut length with fine adjustment and mechanical readout
- Downfeed cylinder at the front of the machine for maximum rigidity
- 90° cutting with fixed vice on right hand side of the blade for minimum offcut
- Fast and slow blade speeds for mild and stainless steel cutting
- Hydraulic cutting with variable pressure and variable speed
- Hydraulic fixed and feeding vices
- Shuttle vice facility for long cutting lengths
- Fast approach with auto bow height return setting
- Cast bow construction
- Carbide blade guides for high accuracy
- Powered swarf brush

## OPTIONS

- Variable blade speed for cutting a wide range of materials
- Spray mist cooling system (requires compressor)
- Hydraulic bundle cutting
- Variable clamping pressure
- Chip conveyor
- Cutting angle display
- Blade deflection control
- Roller track and measuring systems

## TECHNICAL INFORMATION

<b>MODEL</b>	<b>330 AF PLC</b>	
Capacities		
Tube at 90°	mm	260
Square Section at 90°	mm	240
Rectangular Section / Beam at 90°	mm	330 x 120
Blade Size	mm	3010 x 27 x 0.9
Bed Height	mm	835
Cutting Speed	m/min	35 / 70
Motor	kW	0.9 / 1.5
Length	mm	2800
Width	mm	2100
Height	mm	1900
Weight	kg	1090
Operation		Automatic
Vice		Hydraulic

OTHER IMAGES

