

**STERLING SRA320 GA CNC VICE FEED AUTOMATIC BAND SAW**

The Sterling SRA320 A CNC is an advanced vice feed automatic band saw with the ability to program the cut length as well as the required number of parts. A moving vice feeds the material according to the programmed length and also has the ability to perform multiple shuttles for components longer than the standard vice stroke. The SRA320 GA CNC has the additional ability to perform mitre cuts up to 60 degrees.

The Sterling range extends to twin column band saws with capacities from 320mm round up to a huge 1100mm round in semi-automatic and fully automatic configuration.

## FEATURES

- CNC automatic feed with shuttle vice
- Fully automatic cutting cycle
- Hydraulic fixed and shuttle vices
- Carbide blade guides for high accuracy
- Infinitely variable cutting speed
- Coolant system
- Safety interlock switches fitted to band cover

## OPTIONS

- Spray mist coolant system (requires compressor)
- Hydraulic top clamps
- Roller track and measuring systems

## TECHNICAL INFORMATION

MODEL	SRA320 GA CNC	
<b>Capacities</b>		
Tube at 90°	mm	320
Square Section at 90°	mm	320
Rectangular Section / Beam at 90°	mm	350 x 320
Tube at 45°	mm	260
Square Section at 45°	mm	180
Rectangular Section / Beam at 90°	mm	250 x 180
Tube at 60°	mm	160
Square Section at 60°	mm	150
Rectangular Section / Beam at 60°	mm	150 x 150
Blade Size	mm	3660 x 27 x 0.9
Bed Height	mm	740
Cutting Speed	m/min	20 - 100
Motor	kW	2.2
Length	mm	2100
Width	mm	2200
Height	mm	1500
Weight	Kg	1660
Operation		Automatic
Vice		Hydraulic

OTHER IMAGES

